

Work Order ID 97527

February-21-13 3:06:48 PM

97527

Page 1

Item ID: D206-628-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Heli-Access-Step LH

Stop *NS2*

Start Date: 2/20/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/08/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-02-25 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy blue file and type labels as per PPP D206-628-023 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

K SP.

13.4.1

4 J. J. for MLJ 13-3-27
(4)

4X SP
13-3-27

13.4.1

4

Work Order ID 97527

February-21-13 3:06:48 PM

97527

Page 2

Item ID: D206-628-023 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step LH
 Start Date: 2/20/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 3/08/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging	0.00							
Packaging	Memo								
Packaging	Identify and pack for shipping as per PPPD206-628-023								
	Location <u>FG DEI</u>								
	PPP Rev: <u>G</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(4) 06 13-04-01 89 2

13/4/3

13-04-2

Picklist Print

February-21-13 3:06:47 PM

Page 1

Work Order ID: 97527
Parent Item: D206-628-023
Parent Item Name: Heli-Access-Step LH

Start Date: 2/20/13
Start Qty: 4.00

Required Date: 3/08/13
Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3G4A BOLT		Purchased	No			120	Each	2,603.0000	3	12	SP		SP
----------------	--	-----------	----	--	--	-----	------	------------	---	----	----	--	----

Shp 6X

Location	Loc Qty	Loc Code
FG	20	
122814	20	
ST512	2583	
123759	1212	
124221	1371	

AN4G4A Bolt		Purchased	No			120	Each	138.0000	4	16	SP		SP
----------------	--	-----------	----	--	--	-----	------	----------	---	----	----	--	----

Shp 4X

Location	Loc Qty	Loc Code
FG	20	
118706	20	
ST357	118	
118706	18	
123021	100	

12x
12/24/13 SP
m 123021 SP

AN4G15A Bolt		Purchased	No			120	Each	120.0000	8	32	SP		SP
-----------------	--	-----------	----	--	--	-----	------	----------	---	----	----	--	----

Shp 4X

Location	Loc Qty	Loc Code
FG	10	
120360	10	
ST357	110	
120360	110	

32x

AN960C416L WASHER	NAS1149C0432R	Purchased	No			120	Each	0.0000	24	96	SP		SP
----------------------	---------------	-----------	----	--	--	-----	------	--------	----	----	----	--	----

Shp 4X

12/24/13
SP13-3-27

POLL P.S

Picklist Print

February-21-13 3:06:47 PM

Page 2

112820

Work Order ID:

97527

Parent Item:

D206-628-023

Parent Item Name:

Helix-Access-Step LH

Start Date: 2/20/13

Required Date: 3/08/13

Start Qty: 4.00

Required Qty: 4.00

D2731-7

Mounting Lug

Manufactured

No

120

Each

86.0000

4

16

Location

Loc Qty

Loc Code

ST467

86

71860

4

75078

4

85477

50

89726

28

D2732-630

Rubber Extrusion

Manufactured

No

120

f

541.3962

2

8

Location

Loc Qty

Loc Code

ST410

541.3962052

70987

0.3

83560

41.0962052

94725

500

D2842-041

Step Assembly 206 Float

Manufactured

No

120

Each

0.0000

D2844-1

Arm

Manufactured

No

120

Each

22.0000

Location

Loc Qty

Loc Code

ST258

22

74523

1

89332

21

D2844-3

Arm

Manufactured

No

120

Each

11.0000

Location

Loc Qty

Loc Code

ST258

11

74695

11

February-21-13 3:06:47 PM

Shop Packet Print

Page 2

Picklist Print

February-21-13 3:06:47 PM

Page 3

Work Order ID: 97527

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 2/20/13

Required Date: 3/08/13

Start Qty: 4.00

Required Qty: 4.00

D3394-043
Lug Assembly

Manufactured No

120 Each 70.0000

4 16

SP

SP

Shd 4

Location

Loc Qty

Loc Code

ST465

70

80217

10

82760

20

89729

40

10 X
6 X

MS21043-4
Nut

Purchased No

120 Each 1,291.0000

12 48

m/2302/SP

Shd 4

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

132

121652

132

ST315

1123

121162

25

123021

500

123525

29

123900

569

NAS1149G0363R
Washer

Purchased No

120 Each 3,027.0000

3 12

SP

SP

Shd 4

Location

Loc Qty

Loc Code

FP001

1105

114742

1105

ST292

1922

114742

162

122063

18

122441

1742

12 X

NAS1515H3
Washer

Purchased No

120 Each 227.0000

3 12

SP 13-3-27

Shd 4

Location

Loc Qty

Loc Code

ST297

227

123301

227

12 X

February-21-13 3:06:47 PM

Shop Packet Print

Page 3

Picklist Print

February-21-13 3:06:47 PM

Page 4

Work Order ID: 97527
Parent Item: D206-628-023
Parent Item Name: Heli-Access-Step LH

Start Date: 2/20/13

Required Date: 3/08/13

Start Qty: 4.00

Required Qty: 4.00

NAS1515H4L
WASHER

Purchased

No

120

Each

371.0000

24

96

8213-327

SMD 4

Location

Loc Qty

Loc Code

FG

32

103691

32

ST297

339

120390

89

123560

250

96*

February-21-13 3:06:47 PM

Shop Packet Print

Page 4

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1	1	1	1	D2842-041	FLOAT STEP ASSEMBLY LH
						D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			*D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

• COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: G

Date: 11.02.25